

Width deviation table:

Product width (mm)	Tolerance +/- (mm)
0 – 14,9	1
15 – 29,9	1,5
30 – 59,9	2
60 – 99,9	3
100+	4

Table 1

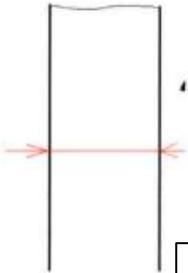


Fig. 1

Bowing / coning of the article:

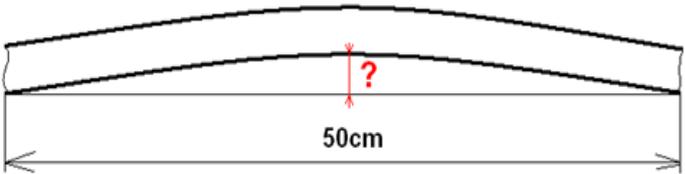


Fig. 2

It is generally acknowledged, that the coning in the final / finished products shall not exceed 2cm in the length of 50 cm of product. It is measured at 25 cm length, see fig. 2.